

BASIC WEIGHT SPECIFICATION

LOUISVILLE
MARLBORO LIGHTS 100 REGULAR SP - GCC TAR/NICOTINE
BRAND CODE-00180 (GCC)

EFFECTIVE DATE: 05/02/96
GULF COOPERATIVE COUNCIL

APPLIES TO EXPORT FORMULAS: 34 83 86 87 284

PHYSICAL PARAMETERS

TOBACCO ROD LENGTH	:	68.0	MM
TIPPING LENGTH	:	36.000	MM
CIGARETTE PAPER WIDTH	:	27.00	MM
CIRCUMFERENCE	:	24.80	MM
CALCULATED VOLUME	:	3,328.1463	CUBIC MM
CALCULATED DENSITY	:	23.6378	CGMS/CC

TARGETS

PACK O. V.	:	12.50	% W/W
FIRMNESS TARGET	:	2.90	MM
RANGE	:	FROM 2.50 TO 3.30	MM (ONE WEEK N=3)
RANGE	:	FROM 2.80 TO 3.00	MM (EIGHT WEEK N=24)

FILLER WEIGHT	:	.7867006	GRAMS
CALCULATED WEIGHT:		1.7344	LBS. /1000
PAPER AND ADHESIVE	:	.0529394	GRAMS
ROD WEIGHT	:	.8396400	GRAMS
TIPPING AND ADHESIVE	:	.0469518	GRAMS
TOTAL LESS PLUG	:	.8865918	GRAMS

REASON FOR CHANGE : SPECIFICATION UPDATED TO INCLUDE EXPORT FORMULA
: (34)KUWAIT. PAPER & ADH WT ADJUSTED TO REFLECT WT
: CHANGE FOR CAC03 PAPER (10-078-A) TO .0529394
: GRMS.OTHER WTS ADJUSTED ACCORDINGLY. OK TO MIX.

PREPARED BY : EARTHA THOMPSON
PREPARATION DATE : 5/02/96

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APPROVED BY:

J. M. Busic gde

SUPERCEDES SPECIFICATION DATED: 12/14/95

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